

Product Name: RXSOL DrillMax XPM Drilling Polymer**Part No / SKU:** RXSOL-81-6552-025**Date of Issue:** September 09, 2026**Document Type:** Material Safety Data Sheet (MSDS)

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name	RXSOL-81-6552-025
Product Type	RXSOL DrillMax XPM Drilling Polymer

Company Details:

RX MARINE INTERNATIONAL

105, A wing , BSEL , TECH PARK.

VASHI ,NEW BOMBAY 400703 INDIA

Stock Point : Mumbai, Kandla, Chennai, Visakhapatnam, Kolkata, Fujairah, Muscat Barka

Phone	+91 22 27815541 / 42
Fax	+91 22 2781 1318 ::::AOH :0091 9821214367
Email	mail@rxmarine.com

2. COMPOSITION / INFORMATION ON INGREDIENTS

Contains blend of polymer powders, polyacrylamides, xanthan gum, bentonite powder and other non-hazardous ingredients.

3. HAZARDS IDENTIFICATION

3.1. Classification of the substance or mixture

Classification EC 67/548 or EC 1999/45

Not classified.

Hazard Class and Category Code(s), Regulation (EC) No 1272/2008 (CLP)

Not classified.

3.2. Label elements Labelling EC 67/548 or EC 1999/45

Not classified.

Labelling Regulation EC 1272/2008 (CLP)

Not classified.

3.3. Other hazards

Other hazards : The substance does not fulfil the criteria to be identified as PBT substance or vPvB substance according to Annex XIII of Regulation REACH.

4. FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation : Assure fresh air breathing. Allow the victim to rest.

Skin contact : Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse.

Eye contact : Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness persist.

Ingestion : Obtain emergency medical attention. Rinse mouth. Do NOT induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms relating to use : Not expected to present a significant hazard under anticipated conditions of normal use.

4.3. Indication of any immediate medical attention and special treatment needed

General information : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

5. FIRE FIGHTING MEASURES

5.1. Extinguishing media

Suitable extinguishing media : Foam. Dry powder. Carbon dioxide. Water spray. Sand.

Unsuitable extinguishing media : Do not use a heavy water stream.

Surrounding fires : Use water spray or fog for cooling exposed containers.

5.2. Special hazards arising from the substance or mixture

Hazardous combustion products : Under fire conditions, hazardous fumes will be present.

5.3. Advice for fire-fighters

Protection against fire : Do not enter fire area without proper protective equipment, including respiratory protection.

Special procedures : Exercise caution when fighting any chemical fire. Avoid (reject) fire-fighting water to enter environment.

6. ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

For emergency responders : Equip cleanup crew with proper protection.

Ventilate area

For non-emergency personnel : Evacuate unnecessary personnel.

6.2. Environmental precautions

Environmental precautions : Prevent entry to sewers and public waters. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Clean up methods : On land, sweep or shovel into suitable containers. Minimize generation of dust. Store away from other materials.

6.4. Reference to other sections

See section 8. Exposure controls/personal protection

7. HANDLING AND STORAGE

7.1. Precautions for safe handling

Handling : Wash hands and other exposed areas with mild soap and water before eat, drink or smoke and when leaving work.

Technical protective measures : Provide good ventilation in process area to prevent formation of vapour.

7.2. Conditions for safe storage, including any incompatibilities

Storage : Keep only in the original container in a cool, well ventilated place. Keep container closed when not in use.

Storage - away from : Strong bases. Strong acids. Sources of ignition. Direct sunlight.

7.3. Specific end use(s)

Specific end use(s) : None.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Personal protection : Avoid all unnecessary exposure.

- Respiratory protection : Wear approved mask.
- Hand protection : Wear protective gloves.
- Eye protection : Chemical goggles or safety glasses.
- Others : When using, do not eat, drink or smoke.

8.2. Control parameters

Occupational Exposure Limits : No data available.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state at 20 °C : Solid.

Odour threshold : No data available.

pH value : Not applicable.

Melting point [°C] : No data available.

Decomposition point [°C] : N/A

Critical temperature [°C] : N/A

Auto-ignition temperature [°C] : N/A

Flammability (solid, gas) : N/A

Flash point [°C] : N/A

Boiling point [°C] : N/A

Initial boiling point [°C] : N/A

Final boiling point [°C] : N/A

Evaporation rate : N/A

Vapour pressure [20°C] : N/A

Vapour pressure mm/Hg : N/A

Vapour density : N/A

Density [g/cm³] : 1,5

Relative density, gas (air=1) : N/A

Relative density, liquid (water=1) : N/A

Solubility in water [% weight] : Soluble in water

Solubility in water : N/A

Log Pow octanol / water at 20°C : No data available.

Solubility : N/A

Viscosity at 40°C [mm²/s] : N/A

9.2. Other information

Explosive properties : N/A

Explosion limits - upper [%] : N/A

Explosion limits - lower [%] : N/A

Oxidising properties : No data available.

10. STABILITY AND REACTIVITY

10.1. Reactivity

Reactivity : Not established.

10.2. Chemical stability

Chemical stability : Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

Hazardous reactions : Not established.

10.4. Conditions to avoid

Conditions to avoid : Direct sunlight. Extremely high or low temperatures.

10.5. Incompatible materials

Materials to avoid : Strong acids. Strong bases.

10.6. Hazardous decomposition products

Hazardous decomposition products : Fumes. Carbon monoxide. Carbon dioxide.

11. TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Acute toxicity

- Inhalation : Based on available data, the classification criteria are not met.
- Dermal : Based on available data, the classification criteria are not met.
- Ingestion : Based on available data, the classification criteria are not met.

Corrosion : Based on available data, the classification criteria are not met.

Irritation : Based on available data, the classification criteria are not met.

Sensitization : Based on available data, the classification criteria are not met.

Carcinogenicity : Based on available data, the classification criteria are not met.

Toxic for reproduction : Based on available data, the classification criteria are not met.

STOT-single exposure : Based on available data, the classification criteria are not met.

STOT-repeated exposure : Based on available data, the classification criteria are not met.

Aspiration hazard : Based on available data, the classification criteria are not met

12. ECOLOGICAL INFORMATION

12.1. Toxicity

Toxicity information : Not established.

12.2. Persistence - degradability

Persistence - degradability : Biodegradable.

12.3. Bioaccumulative potential

Bioaccumulative potential : Not established.

12.4. Mobility in soil

Mobility in soil : Not established.

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment : The substance does not fulfil the criteria to be identified as PBT substance or vPvB substance according to Annex XIII of Regulation REACH.

12.6. Other adverse effects

Environmental precautions : Avoid release to the environment.

13. DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

General : Avoid release to the environment. Dispose in a safe manner in accordance with local/national regulations.

14. TRANSPORT INFORMATION

14.1. Land transport (ADR-RID)

General information : Not regulated.

14.2. Sea transport (IMDG) [English only]

General information : Not regulated.

14.3. Air transport (ICAO-IATA) [English only]

General information : Not regulated.

15. REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Safety, health and environmental : Ensure all national/local regulations are observed. regulations/legislation specific for the substance or mixture

REACH Restrictions - Annex XVII : The components of this product are not subject to restrictions.

REACH Authorisation - Annex XIV : The components of this product are not subject to authorization.

15.2. Chemical Safety

Assessment Chemical Safety Assessment : It has not been carried out

16. OTHER INFORMATION AND DISCLAIMER

Abbreviations and acronyms : PBT: persistent, bioaccumulative and toxic.

vPvB: very persistent and very bioaccumulative

Sources of key data used : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006

Further information : None.

In accordance with REACH Regulation (CE) N° 1907/2006 and with CLP Regulation (CE) N° 1272/2008

DISCLAIMER OF LIABILITY :The information in this SDS was obtained from sources which we believe are reliable. However, the information is provided without any warranty, express or implied, regarding its correctness. The conditions or methods of handling, storage, use or disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the product. This MSDS was prepared and is to be used only for this product. If the product is used as a component in another product, this MSDS information may not be applicable.