

Product Name: HEXENE 1**Part No / SKU:** RXSOL-19-1318-025**Date of Issue:** September 09, 2026**Document Type:** Material Safety Data Sheet (MSDS)**1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION**

Product Name	HEXENE 1
Part Number	RXSOL-19-1318-025
Chemical Formula	C6H12

Company Details:**RX MARINE INTERNATIONAL****105, A wing , BSEL , TECH PARK.****VASHI ,NEW BOMBAY 400703 INDIA****Branch : Sikka, Kandla, Dahej , Hazira, JNPT, Goa, Mngalore, Cochin, Tuticorin, Chennai, Kakinada, Vizag, Paradip, Haldia, Kolkata, Fujairah.**

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2. COMPOSITION / INFORMATION ON INGREDIENTS

Name of Substance	Cas Number	EC No	Classification	Molecular weight
Hexene-1	592-41-6	209-753-1	Flam. Liq. 2; Asp. Tox. 1; H225, H304	84,16 g/mol

3. HAZARDS IDENTIFICATION

Signal word Danger	Danger
Hazard statement(s)	H225 Highly flammable liquid and vapour. H304 May be fatal if swallowed and enters airways.
Precautionary statement(s)	P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor. P331 Do NOT induce vomiting.
Supplemental Hazard Statements	None
Other hazards	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

4. FIRST AID MEASURES

General advice	Consult a physician. Show this safety data sheet to the doctor in attendance.
Inhalation	If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.
Skin Contact	Wash off with soap and plenty of water. Consult a physician.
Eye Contact	Flush eyes with water as a precaution.
Swallowed	Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.
Most important symptoms/effects, acute and delayed	The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11
Indication of any immediate medical attention and special treatment needed. Notes to Physician	No data available

5. FIRE FIGHTING MEASURES

Suitable extinguishing media	Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
Special hazards arising from the substance or mixture	Carbon oxides.
Advice for firefighters	Wear self-contained breathing apparatus for firefighting if necessary.
Further information	Use water spray to cool unopened containers.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures.	Use personal protective equipment. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas. For personal protection see section 8.
Environmental Precautions	Prevent further leakage or spillage if safe to do so. Do not let product enter drains.
Methods and material for containment and cleaning up	Contain spillage, and then collect with an electrically protected vacuum cleaner or by wetbrushing and place in container for disposal according to local regulations (see section 13).
Reference to other sections	For disposal see section 13.

7. HANDLING AND STORAGE

Precautions for safe handling	Avoid contact with skin and eyes. Avoid inhalation of vapour or mist. Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge. For precautions see section 2.2.
Conditions for safe storage, including any incompatibilities	Store in cool place. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Specific end use(s)	Apart from the uses mentioned in section 1.2 no other specific uses are stipulated.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Appropriate engineering controls	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Personal protective equipment	Eye/face protection Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).
Skin protection	Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands. The selected protective gloves have to satisfy the specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it.
Full contact	Material: Nitrile rubber. Minimum layer thickness: 0,4 mm Break through time: 480 min Material tested:Camatril® (KCL 730 / Aldrich Z677442, Size M)
Splash contact	Minimum layer thickness: 0,11 mm Break through time: 30 min If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.
Body Protection	Complete suit protecting against chemicals, Flame retardant antistatic protective clothing., The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.
Respiratory protection	Where risk assessment shows air-purifying respirators are appropriate use a fullface respirator with multi-purpose combination (US) or type AXBEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).
Control of environmental exposure	Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Liquid
Colour	Colourless
Odour	No information available
Odor Threshold	No information available
pH	No information available
Melting Point/Freezing Point	-140,0 °C
Initial Boiling Point and Boiling Range	60 - 66 °C - lit.
Flash Point	-25,0 °C - closed cup
Evaporation Rate	No information available
Solid Flammability (solid,gas)	May form combustible dust concentrations in air.
Explosion Limits	Lower explosion limit: 1,2 %(V)
Vapor Pressure	413,3 hPa at 37,7 °C 206,6 hPa at 21,1 °C
Vapor Density	No information available
Relative density	0,678 g/cm ³ at 25 °C
Water Solubility	No information available
Partition coefficient:n-octanol/water	No information available
Auto-ignition temperature	253,0 °C
Decomposition temperature	No information available
Viscosity	No information available
Explosive properties	No information available
Oxidizing properties	No information available
Other safety information	No information available

10. STABILITY AND REACTIVITY

Reactivity	No data available
Chemical stability	Stable under recommended storage conditions.
Possibility of Hazardous Reaction	No data available
Conditions to Avoid	Heat, flames and sparks.
Incompatible Materials	Acids, Oxidizing agents
Hazardous Decomposition Products	Hazardous decomposition products formed under fire conditions. - Carbon oxides.
Other decomposition products	No data available. In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

Acute toxicity	No data available LC50 Inhalation - Rat - 4,0 h - 32000, ppm Remarks: Behavioral:General anesthetic. Behavioral:Somnolence (general depressed activity). Lungs, Thorax, or Respiration:Other changes.
Skin corrosion/irritation	No data available
Serious eye damage/irritation	No data available
Respiratory or skin sensitisation	No data available
Germ cell mutagenicity	No data available
Carcinogenicity	IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
Reproductive toxicity	No data available
STOT-single exposure	No data available
STOT-repeated exposure	No data available
Aspiration hazard	May be fatal if swallowed and enters airways. The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.
Additional Information	RTECS: MP6670000 burning sensation, Cough, wheezing, laryngitis, Shortness of breath, Headache, Nausea, Vomiting, May cause cyanosis., To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated. Central nervous system -

12. ECOLOGICAL INFORMATION

Toxicity	No data available
Persistence and degradability	No data available
Bioaccumulative potential	No data available
Mobility in soil	No data available(2-Propenamide, homopolymer)
Results of PBT and vPvB assessment	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.
Other adverse effects	No data available.

13. DISPOSAL CONSIDERATIONS

Product	Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company.
Contaminated Packaging	Dispose of as unused product.

14. TRANSPORT INFORMATION

ADR/RID

UN number	2370
UN proper shipping name	1-HEXENE
Hazard Class	3
Packing Group	II
Environmental hazards	No
Special precautions for user	No data available

IMDG

UN number	2370
UN proper shipping name	1-HEXENE
Hazard Class	3
Packing Group	II
Environmental hazards	No
Special precautions for user	No data available

IATA

UN number	2370
UN proper shipping name	1-HEXENE
Hazard Class	3
Packing Group	II
Environmental hazards	No
Special precautions for user	No data available

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture	This safety datasheet complies with the requirements of Regulation (EC) No. 1907/2006.
Chemical safety assessment	For this product a chemical safety assessment was not carried out.

16. OTHER INFORMATION AND DISCLAIMER

Other Information	The information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall we be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages, howsoever arising, even if Rx Marine International has been advised of the possibility of such damages. DISCLAIMER OF LIABILITY :The information in this SDS was obtained from sources which we believe are reliable. However, the information is provided without any warranty, express or implied, regarding its correctness. The conditions or methods of handling, storage, use or disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the product. This MSDS was prepared and is to be used only for this product. If the product is used as a component in another product, this MSDS information may not be applicable.
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