

**Product Name:** FLEXO Reducer  
**Date of Issue:** September 21, 2026

**Part No / SKU:** RXSOL-18-1168-200  
**Document Type:** Material Safety Data Sheet (MSDS)

## 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

|                     |                   |
|---------------------|-------------------|
| Product Part Number | RXSOL-18-1168-200 |
| Product Name        | Flexo Reducer     |

### Company Details:

RX MARINE INTERNATIONAL  
105, A wing , BSEL , TECH PARK.  
VASHI ,NEW BOMBAY 400703 INDIA

Stock Point : Mumbai, Kandla, Chennai, Visakhapatnam, Kolkata, Fujairah UAE, Muscat Oman

|       |                                                          |
|-------|----------------------------------------------------------|
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## 2. COMPOSITION / INFORMATION ON INGREDIENTS

Proprietary composition of ethyl acetate and other solvents.

## 3. HAZARDS IDENTIFICATION

### Hazard description:

- Information concerning particular hazards for human and environment:

At long or repeated contact with skin it may cause dermatitis due to the degreasing effect of the solvent.

R 11 Highly flammable.

R 36 Irritating to eyes.

R 66 Repeated exposure may cause skin dryness or cracking.

R 67 Vapours may cause drowsiness and dizziness.

## 4. FIRST AID MEASURES

|                    |                                                                                                 |
|--------------------|-------------------------------------------------------------------------------------------------|
| After inhalation   | Supply fresh air; consult doctor in case of complaints.                                         |
| After skin contact | Generally the product does not irritate the skin.                                               |
| After eye contact  | Rinse opened eye for several minutes under running water.If symptoms persist, consult a doctor. |
| After swallowing   | If symptoms persist consult doctor.                                                             |

## 5. FIRE FIGHTING MEASURES

Suitable extinguishing agents:

CO<sub>2</sub>, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

For safety reasons unsuitable extinguishing agents: Water with full jet

Protective equipment: No special measures required.

## 6. ACCIDENTAL RELEASE MEASURES

Person-related safety precautions: Not required.

Measures for environmental protection: Do not allow to enter sewers/ surface or ground water.

Measures for cleaning/collecting: Dilute with plenty of water. Ensure adequate ventilation.

## 7. HANDLING AND STORAGE

### Handling:

Information for safe handling: No special requirement

Information about fire - and explosion protection:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

### Storage:

Requirements to be met by storerooms and receptacles: Store in a cool location.

Information about storage in one common storage facility: Not required.

### Further information about storage conditions:

Keep container tightly sealed.

Store in cool, dry conditions in well sealed receptacles

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Additional information about design of technical facilities: No further data; see item 7.

### Ingredients with limit values that require monitoring at the workplace:

141-78-6 ethyl acetate

|                     |                                  |
|---------------------|----------------------------------|
| PEL (USA)           | 1400 mg/m <sup>3</sup> , 400 ppm |
| REL (USA)           | 1400 mg/m <sup>3</sup> , 400 ppm |
| TLV (USA)           | 1400 mg/m <sup>3</sup> , 400 ppm |
| WEL (Great Britain) | 1440 mg/m <sup>3</sup> , 400 ppm |
|                     | Short-term value: 400 ppm        |
|                     | Long-term value: 200 ppm         |

Additional information: The lists valid during the making were used as basis.

### Personal protective equipment:

#### General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed. Immediately remove all soiled and contaminated clothing. Wash hands before breaks and at the end of work. Avoid contact with the eyes. Avoid contact with the eyes and skin.

**Respiratory protection:** Not required.

#### Protection of hands:

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

#### Material of gloves:

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

#### Penetration time of glove material:

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

**Eye protection:** Tightly sealed goggles

## 9. PHYSICAL AND CHEMICAL PROPERTIES

|                                                |                                               |
|------------------------------------------------|-----------------------------------------------|
| General Information                            |                                               |
| Form                                           | Fluid                                         |
| Colour                                         | Colourless                                    |
| Odour                                          | Fruit-like                                    |
| Change in condition                            |                                               |
| Melting point/Melting range                    | -83.57°C                                      |
| Boiling point/Boiling range                    | 77-78°C                                       |
| Flash point                                    | -1°C                                          |
| Ignition temperature                           | 460°C                                         |
| Danger of explosion                            | Product does not present an explosion hazard. |
| <b>Explosion limits:</b>                       |                                               |
| Lower                                          | 2.1 Vol %                                     |
| Upper                                          | 22 Vol %                                      |
| Vapour pressure at 20°C                        | 20°C: 97 hPa                                  |
| Density at 20°C                                | 0.9 g/cm <sup>3</sup>                         |
| Solubility in / Miscibility with water at 20°C | 79 g/l                                        |
| <b>Viscosity:</b>                              |                                               |
| Dynamic at 22°C                                | 0.44 mPas                                     |

## 10. STABILITY AND REACTIVITY

Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

Dangerous reactions No dangerous reactions known.

Dangerous decomposition products: No dangerous decomposition products known.

## 11. TOXICOLOGICAL INFORMATION

|                                                    |                               |                     |
|----------------------------------------------------|-------------------------------|---------------------|
| Acute toxicity:                                    |                               |                     |
| <b>LD/LC50 values relevant for classification:</b> |                               |                     |
| Oral                                               | LD50                          | 5620 mg/kg (rabbit) |
| Inhalative                                         | LC50/4 h                      | 1600 mg/l (rat)     |
| Primary irritant effect:                           |                               |                     |
| on the skin                                        | No irritant effect.           |                     |
| on the eye                                         | No irritating effect.         |                     |
| Sensitization                                      | No sensitizing effects known. |                     |

## 12. ECOLOGICAL INFORMATION

### General notes:

Water hazard class 1 (German Regulation) (Assessment by list):slightly hazardous for water  
Do not allow product to reach ground water, water course or sewage system.

## 13. DISPOSAL CONSIDERATIONS

### Product:

Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

### Uncleaned packaging:

Recommendation: Disposal must be made according to official regulations.

## 14. TRANSPORT INFORMATION

| Land transport ADR/RID (cross-border) |                      |                      |
|---------------------------------------|----------------------|----------------------|
|                                       | ADR/RID class        | 3 Flammable liquids. |
|                                       | Danger code (Kemler) | 33                   |
|                                       | UN-Number            | 1173                 |
|                                       | Packaging group      | II                   |
|                                       | Hazard label         | 3                    |
|                                       | Description of goods | 1173 ETHYL ACETATE   |
| Maritime transport IMDG               |                      |                      |
|                                       | IMDG Class           | 3                    |
|                                       | UN Number            | 1173                 |
|                                       | Label                | 3                    |
|                                       | Packaging group      | II                   |
|                                       | EMS Number           | F-E,S-D              |
|                                       | Marine pollutant     | No                   |
|                                       | Proper shipping name | ETHYL ACETATE        |
| Air transport ICAO-TI and IATA-DGR    |                      |                      |
|                                       | ICAO/IATA Class      | 3                    |
|                                       | UN/ID Number         | 1173                 |
|                                       | Label                | 3                    |
|                                       | Packaging group      | II                   |
|                                       | Proper shipping name | ETHYL ACETATE        |

## 15. REGULATORY INFORMATION

### • Labelling according to EU guidelines:

The product has been classified and marked in accordance with EU Directives / Ordinance on Hazardous Materials.

### • Code letter and hazard designation of product:

### • Risk phrases:

11 Highly flammable.

36 Irritating to eyes.

66 Repeated exposure may cause skin dryness or cracking.

67 Vapours may cause drowsiness and dizziness.

• Safety phrases:

2 Keep out of the reach of children.

16 Keep away from sources of ignition - No smoking.

26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

33 Take precautionary measures against static discharges.

## 16. OTHER INFORMATION AND DISCLAIMER

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

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