

Product Name: Cutting Oil**Part No / SKU:** RXSOL-16-1010-025**Date of Issue:** September 09, 2026**Document Type:** Material Safety Data Sheet (MSDS)

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name	Cutting Oil
Part Number	RXSOL-16-1010-025

Company Details:....

RX MARINE INTERNATIONAL

105, A wing , BSEL , TECH PARK.

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2. COMPOSITION / INFORMATION ON INGREDIENTS

Substances

CAS-No.	64742-82-1
EC-No.	919-446-0
Index-No.	649-330-00-2

Component	Classification	Concentration
Petroleum Boiling Point: 155-194 °C		
CAS-No. 64742-82-1 EC-No 919-446-0 Index-No. 649-330-00-2	Flam. Liq. 3; STOT SE 3; STOT RE 1; Asp. Tox. 1; Aquatic Chronic 2; H226, H336, H372, H304, H411	= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

3. HAZARDS IDENTIFICATION

Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008	Flammable liquids (Category 3), H226 Specific target organ toxicity - single exposure (Category 3), Respiratory system, H336 Specific target organ toxicity - repeated exposure (Category 1), Central nervous system, H372 Aspiration hazard (Category 1), H304 Long-term (chronic) aquatic hazard (Category 2), H411 For the full text of the H-Statements mentioned in this Section, see Section 16.
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Label elements

Signal Word	Danger
Hazard Statements	H226 Flammable liquid and vapor. H304 May be fatal if swallowed and enters airways. H336 May cause drowsiness or dizziness. H372 Causes damage to organs (Central nervous system) through prolonged or repeated exposure. H411 Toxic to aquatic life with long lasting effects.
Precautionary Statements	P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P233 Keep container tightly closed. P273 Avoid release to the environment. P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor. P314 Get medical advice/ attention if you feel unwell. P331 Do NOT induce vomiting. P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P233 Keep container tightly closed. P273 Avoid release to the environment. P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor. P314 Get medical advice/ attention if you feel unwell. P331 Do NOT induce vomiting.
Supplemental Hazard Statements	None
Reduced Labeling (= 125 ml)	
Signal Word	Danger
Hazard statement(s)	H372 Causes damage to organs through prolonged or repeated exposure. H304 May be fatal if swallowed and enters airways
Precautionary statement(s)	P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor. P314 Get medical advice/ attention if you feel unwell. P331 Do NOT induce vomiting.
Supplemental Hazard Statements	None
Other hazards	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

4. FIRST AID MEASURES

Description of first aid measures

General advice	Show this material safety data sheet to the doctor in attendance.
If inhaled	After inhalation: fresh air. Call in physician.
In case of skin contact	In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician immediately.
In case of eye contact	After eye contact: rinse out with plenty of water. Immediately call in ophthalmologist. Remove contact lenses.
If swallowed	After swallowing: make victim drink water (two glasses at most), avoid vomiting (risk of perforation). Call a physician immediately. Do not attempt to neutralise.
Most important symptoms and effects, both acute and delayed	The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11
Indication of any immediate medical attention and special treatment needed	No data available

5. FIRE FIGHTING MEASURES

Extinguishing media

Suitable extinguishing media	Foam Carbon dioxide (CO2) Dry powder
Unsuitable extinguishing media	For this substance/mixture no limitations of extinguishing agents are given.
Special hazards arising from the substance or mixture	Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Carbon oxides Combustible. Vapors are heavier than air and may spread along floors. Forms explosive mixtures with air at elevated temperatures. Development of hazardous combustion gases or vapours possible in the event of fire.
Advice for firefighters	Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.
Further information	Remove container from danger zone and cool with water. Prevent fire extinguishing water from contaminating surface water or the ground water system. spray to keep fire-exposed containers cool.Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	Advice for non-emergency personnel: Avoid inhalation of dusts. Avoid substance contact. Ensure adequate ventilation. Evacuate the danger area, observe emergency procedures, consult an expert. For personal protection see section 8.
Environmental precautions	Do not let product enter drains.
Methods and materials for containment and cleaning up	Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up dry. Dispose of properly. Clean up affected area. Avoid generation of dusts.
Reference to other sections	For disposal see section 13.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling	Work under hood. Do not inhale substance/mixture. Avoid generation of vapours/aerosols.
Advice on protection against fire and explosion	Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.
Hygiene measures	Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance. For precautions see section 2.2.
Conditions for safe storage, including any incompatibilities	
Storage conditions	Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition. Keep locked up or in an area accessible only to qualified or authorized persons.
Storage class	Storage class (TRGS 510): 3: Flammable liquids
Specific end use(s)	Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

Ingredients with workplace control parameters

Exposure controls

Personal protective equipment

Eye/face protection	Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Tightly fitting safety goggles
Skin protection	Required
Body Protection	Flame retardant antistatic protective clothing.
Respiratory protection	Required when vapours/aerosols are generated. Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system. Recommended Filter type: Filter type ABEK The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.
Control of environmental exposure	Do not let product enter drains. Risk of explosion.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	Liquid
Colour	Colorless to yellow
Odor	Stinging, Hydrocarbon Like
Melting point/freezing point	Melting point/range: -20 °C - ASTM D 97-66 - (External MSDS)
Initial boiling point and boiling range	150 - 200 °C
Flammability (solid, gas)	No data available
Upper/lower flammability or explosive limits	Upper explosion limit: 7 %(V) Lower explosion limit: 0,6 %(V)
Flash point	> 30 °C - ASTM D 56 - (External MSDS)
Autoignition temperature	No data available
Decomposition temperature	No data available
pH	No data available materials. Extremely flammable in the presence of the following materials or conditions: oxidizing materials.
Viscosity	Viscosity, kinematic: 1 - 2,5 mm ² /s at 20 °C - ASTM D 445 Viscosity, dynamic: No data available
Water solubility	No data available
Partition coefficient: n-octanol/water	No data available
Vapor pressure	2,310 hPa at 20 °C - (External MSDS)
Density	0,78 g/mL at 20 °C
Relative density	No data available
Relative vapor density	No data available
Particle characteristics	No data available
Explosive properties	No data available
Oxidizing properties	No data available
Other safety information	No data available

10. STABILITY AND REACTIVITY

Reactivity	No decomposition if stored and applied as directed. Vapor/air-mixtures are explosive at intense warming.
Chemical stability	Stable under recommended storage conditions. The product is chemically stable under standard ambient conditions (room temperature)Stable under recommended storage conditions. The product is chemically stable under standard ambient conditions (room temperature)Stable under recommended storage conditions. The product is chemically stable under standard ambient conditions (room temperature)
Possibility of hazardous reactions	Can form a combustible mixture with air at pressures above atmospheric pressure.
Conditions to avoid	Keep away from open flames, hot surfaces and sources of ignition. Keep away from direct sunlight. Heating.
Incompatible materials	Strong oxidizing agents
Hazardous decomposition products	In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

Information on toxicological effects

Acute toxicity	LD50 Oral - Rat - > 15.000 mg/kg (OECD Test Guideline 401) Remarks: (External MSDS) Inhalation: No data available LD50 Dermal - Rat - > 3.400 mg/kg (OECD Test Guideline 402) Remarks: (External MSDS)
Skin corrosion/irritation	No data available
Serious eye damage/eye irritation	No data available
Respiratory or skin sensitization	(External MSDS)
Germ cell mutagenicity	No data available
Carcinogenicity	No data available
Reproductive toxicity	No data available
Specific target organ toxicity- single exposure)	Inhalation - May cause drowsiness or dizziness. - Central nervous system
Specific target organ toxicity- repeated exposure)	Causes damage to organs through prolonged or repeated exposure. - Central nervous system
Aspiration hazard	May be fatal if swallowed and enters airways.
Additional Information	
Endocrine disrupting properties Product	
Assessment	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher. No data available.

12. ECOLOGICAL INFORMATION

Persistence and degradability	No data available
Toxicity to fish	Static test LC50 - Oncorhynchus mykiss (rainbow trout) - 75 mg/l - 96 h (OECD Test Guideline 203)
Toxicity to daphnia and other aquatic invertebrates	Static test EC50 - Daphnia magna (Water flea) - 42,81 mg/l - 48 h (OECD Test Guideline 202) Remarks: (in analogy to similar products) The value is given in analogy to the following substances: maleic acid
Toxicity	Toxicity to fish LC50 - Pimephales promelas (fathead minnow) - 1.520 mg/l - 96 h
Toxicity to bacteria	EC10 - Bacteria - 14 mg/l - 72 h Remarks: (Lit.) EC5 - E.coli - 15.000 mg/l Remarks: (Lit.) (maximum permissible toxic concentration)
Toxicity to algae	Static test ErC50 - Pseudokirchneriella subcapitata (green algae) - 74,35 mg/l - 72 h (OECD Test Guideline 201) Remarks: (in analogy to similar products) The value is given in analogy to the following substances: maleic acid
Products Biodegradation	The methods for determining the biological degradability are not applicable to inorganic substances.
Mobility in soil	No data available
Results of PBT and vPvB assessment	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.
Endocrine disrupting properties	No data available
Other adverse effects	No data available .

13. DISPOSAL CONSIDERATIONS

Waste treatment Method	No data available
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14. TRANSPORT INFORMATION

UN number	ADR/RID:1300 IMDG:1300 IATA: 1300
UN proper shipping name	ADR/RID: TURPENTINE SUBSTITUTE IMDG: TURPENTINE SUBSTITUTE IATA: Turpentine substitute
Transport hazard class(es)	ADR/RID: 3 IMDG: 3 IATA:3
Packaging group	ADR/RID: III IMDG: III IATA:III
Environmental hazards	ADR/RID: No IMDG: No IATA: No
Special precautions for user	No data available
Further information	Not classified as dangerous in the meaning of transport regulations.

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture	This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006.
Other regulations	Take note of Dir 94/33/EC on the protection of young people at work.
Chemical Safety Assessment	For this product a chemical safety assessment was not carried out

16. OTHER INFORMATION AND DISCLAIMER

Other Information

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