

Product Name: KOH Liquid 3 Percent**Part No / SKU:** RXSOL-25-1024-215**Date of Issue:** September 24, 2026**Document Type:** Material Safety Data Sheet (MSDS)

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name	KOH Liquid 3 Percent
Part Number	RXSOL-25-1024-020

Company Details:

RX MARINE INTERNATIONAL
105, A wing , BSEL , TECH PARK.
VASHI ,NEW BOMBAY 400703 INDIA

Branch : Kandla, Mumbai , Chennai, Vizag, Kolkata, UAE , OMAN , CANADA and KENYA

Phone	+91 22 20871200 - 1400
Fax	+91 22 27612100 ::::AOH :0091 9821214367
Email	mail@rxmarine.com
Website	www.rxmarine.com

2. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name	Cas No	EC No	Weight	Formula
potassium hydroxide pellets for analysis (max. 0.05% Na) EMSURE® ACS, Reag. Ph Eur	1310-58-3	215-181-3	3%	KOH

3. HAZARDS IDENTIFICATION

Signal Word	Danger
Hazard Statements	H290 May be corrosive to metals. H302 Harmful if swallowed. H314 Causes severe skin burns and eye damage.
Precautionary statements	P234 Keep only in original packaging. P260 Do not breathe dust. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P301 + P312 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Classification of the substance or mixture	No data available
Supplemental Hazard Statements	No data available
Other hazards	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher. The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

4. FIRST AID MEASURES

General advice	First aiders need to protect themselves. Show this material safety data sheet to the doctor in attendance.
If inhaled	After inhalation fresh air. Call in physician.
Eye Contact	Rinse out with plenty of water. Remove contact lenses
Swallowed	Make victim drink water (two glasses at most). Consult doctor if feeling unwell.
Skin Contact	Take off immediately all contaminated clothing. Rinse skin with water/ shower. Call a physician immediately.
Inhalation	No data available
Ingestion	No data available
Most important symptoms and effects, both acute and delaye	The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11
Indication of any immediate medical attention and special treatment needed	No data available

5. FIRE FIGHTING MEASURES

Flammability	No data available
Suitable extinguishing media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	For this substance/mixture no limitations of extinguishing agents are given
Special hazards arising from the substance or mixture	Potassium oxides Not combustible. Ambient fire may liberate hazardous vapours
Further information	Prevent fire extinguishing water from contaminating surface water or the ground water system.
Hazardous combustion products	No data available
Advice for firefighters	Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.
Protective Equipment	No data available
Specific Hazards Arising from the Chemical	No data available

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition. Evacuate the danger area, observe emergency procedures, consult an expert. For personal protection see section 8.
Spillage	No data available
Personal Protection	No data available
Environmental Precaution	Do not let product enter drains. Risk of explosion.
Methods and materials for containment and cleaning	Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area
Reference to other sections	For disposal see section 13

7. HANDLING AND STORAGE

Advice on protection against fire and explosion	No data available
Incompatible materials	No data available
Hygiene measures	No data available
Advice on safe handling	No data available
Conditions for safe storage, including any incompatibilities	No data available
Storage conditions	No aluminium, tin, or zinc containers. No metal containers. Millipore- 1.05029 Page 5 of 13 The life science business of Merck operates as MilliporeSigma in the US and Canada Tightly closed. Dry. Recommended storage temperature see product label.
Storage class	Storage class (TRGS 510): 8B: Non-combustible, corrosive hazardous materials
Specific end use(s)	Apart from the uses mentioned in section 1.2 no other specific uses are stipulated
Advice on general occupational hygiene	No data available

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure controls	Personal protective equipment
Engineering Control	No data available
Eye/face protection	Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses
Body Protection	Protective clothing
Skin protection	This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de). Full contact Material: Nitrile rubber Minimum layer thickness: 0,11 mm Break through time: 480 min Material tested:KCL 741 Dermatril® L This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de). Splash contact
Respiratory protection	Required when dusts are generated. Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system. Recommended Filter type: Filter type P2 The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.
Other Protection Measure	No data available

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	Solid
Colour	Colorless
Odour	Odorless
Odor Threshold	No data available
pH	ca.13,5 at 5,6 g/l at 25 °C
Melting Point	360 °C
Boiling Point	327 °C at 1.013 hPa
Flash Point	No data available
Evaporation Rate	No data available
Flammability (solid, gas)	No data available
Explosive limits	No data available
Upper/lower flammability or explosive limits	No data available
Decomposition temperature	No data available
Vapour pressure	1 hPa at 719 °C
Viscosity	No data available
Density	1.03-1.04 g/cm ³ at 20 °C
Relative Density	No data available
Specific Gravity	No data available
Partition coefficient	No data available
Explosive properties	No data available
Solubility	1.130 g/l at 20 °C - completely soluble
Ignition temperature	No data available
Particle characteristics	No data available

10. STABILITY AND REACTIVITY

Reactivity	No data available
Chemical stability	The product is chemically stable under standard ambient conditions (room temperature)
Possibility of hazardous reactions	Risk of explosion with: Tetrahydrofuran Peroxides sodium azide benzoyl chloride Calcium in powder form carbides Chlorine halogen oxides organic nitro compounds phosphorus nonmetallic oxides chlorine dioxide Fluorine magnesium Nitroso compound nitrogen trichloride Exothermic reaction with: acetonitrile Acrolein Aldehydes Millipore- 1.05029 Page 8 of 13 The life science business of Merck operates as MilliporeSigma in the US and Canada Alcohols acetic acid Halogenated hydrocarbon halogen-halogen compounds Peroxides hydrogen sulphide hydrogen peroxide vinyl acetate Reducing agents Acids Acid chlorides Acid anhydrides peroxi compounds Methanol Chloroform Risk of ignition or formation of inflammable gases or vapours with: Aluminum Ammonium salts Germanium anhydrides Oxides of phosphorus azides Lead Copper Copper alloys Tin Zinc Release of: Hydrogen
Conditions to avoid	No data available
Incompatible materials	No data available
Hazardous product decomposition	No data available

11. TOXICOLOGICAL INFORMATION

Acute toxicity	LD50 Oral - Rat - male - 333 mg/kg (OECD Test Guideline 425) Symptoms: If ingested, severe burns of the mouth and throat, as well as a danger of perforation of the esophagus and the stomach. Acute toxicity estimate Oral - 333 mg/kg (Calculation method) Symptoms: burns of mucous membranes, Cough, Shortness of breath, Possible damages:, damage of respiratory tract
Skin corrosion/irritation	Skin - Rabbit Result Causes burns. Remarks (IUCLID)
Serious eye damage/irritation	Eyes - Rabbit Result Causes serious eye damage. (OECD Test Guideline 405) Remarks Causes serious eye damage.
Respiratory or skin sensitization	Sensitisation test - Guinea pig Result negative Remarks (IUCLID)
Carcinogenicity	No data available
Germ cell mutagenicity	Test Type Ames test Test system S. typhimurium Metabolic activation with and without metabolic activation Result negative Remarks (ECHA) Test Type In vitro mammalian cell gene mutation test Test system mouse lymphoma cells Metabolic activation with and without metabolic activation Method OECD Test Guideline 476 Result negative
Reproductive toxicity	No data available
Specific target organ toxicity-single exposure	No data available
Additional Information	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher. Millipore- 1.05029 Page 10 of 13 The life science business of Merck operates as MilliporeSigma in the US and Canada To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated. After uptake: Vomiting shock Other dangerous properties can not be excluded. Handle in accordance with good industrial hygiene and safety practice

12. ECOLOGICAL INFORMATION

Persistence and degradability	The methods for determining the biological degradability are not applicable to inorganic substances.
Toxicity to fish	Static test LC50 - Gambusia affinis (Mosquito fish) - 80 mg/l - 96 h Remarks: (ECOTOX Database)
Toxicity to daphnia and other aquatic invertebrates	No data available
Toxicity	No data available
Toxicity to bacteria	No data available
Toxicity to algae	No data available
Products Biodegradation	No data available
Mobility in soil	No data available
Results of PBT av PvB assessment	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.
Endocrine disrupting properties	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher
Other adverse effects	Harmful effect due to pH shift. Forms corrosive mixtures with water even if diluted. Neutralisation possible in waste water treatment plants. Discharge into the environment must be avoided.

13. DISPOSAL CONSIDERATIONS

Product	No data available
Contaminated packaging	No data available
Waste treatment Method	No data available

14. TRANSPORT INFORMATION

UN number	ADR/RID:1813	IMDG:1813	IATA:1813
UN proper shipping name	ADR/RID: POTASSIUM HYDROXIDE, SOLID IMDG: POTASSIUM HYDROXIDE,		
Transport hazard classess	ADR/RID:8	IMDG:8	IATA:8
Packaging group	ADR/RID:II	IMDG:II	IATA:II
Environmental hazards	ADR/RID:No	IMDG Marine pollutant:No	IATA: No
Special precautions for user	Tunnel restriction code (E)		
Further information	No data available		

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture	This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006
Other regulations	Observe work restrictions regarding maternity protection in accordance to Dir 92/85/EEC or stricter national regulations where applicable. Take note of Dir 94/33/EC on the protection of young people at work
Chemical Safety Assessment	A Chemical Safety Assessment has been carried out for this substance

16. OTHER INFORMATION AND DISCLAIMER

Other Information

The information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall we be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages, howsoever arising, even if Rx Marine International has been advised of the possibility of such damages.

DISCLAIMER OF LIABILITY : The information in this SDS was obtained from sources which we believe are reliable. However, the information is provided without any warranty, express or implied, regarding its correctness. The conditions or methods of handling, storage, use or disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the product. This MSDS was prepared and is to be used only for this product. If the product is used as a component in another product, this MSDS information may not be applicable.